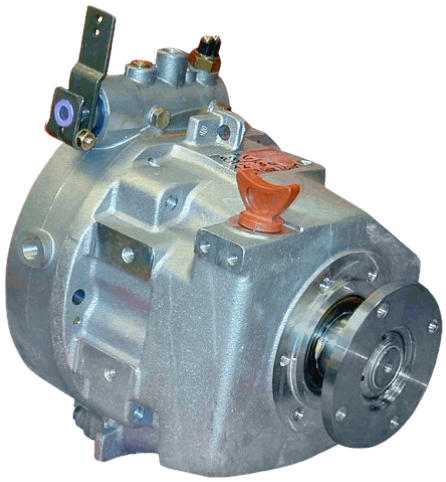


ZF 88 C

Co-axial, direct mount marine transmission.

Description

- Reverse reduction marine transmission with hydraulically actuated multi-disc clutches .
- Suitable for high performance applications skiboats and waterjets. .
- Fully works tested, reliable and simple to install .
- Design, manufacture and quality control standards comply with ISO 9001 .
- Compatible with all types of engines and propulsion systems, including waterjets and surface- piercing propellers, as applicable .
- Max input torque and power can not be transmitted when shifting lever is in position «B». «B» position in used only for reverse operation during docking and low speed maneuvering .

Features

- Lightweight and robust aluminum alloy casing (sea water resistant) .
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- B/W connection integrated with casing .
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable .
- Replaceable oil filter cartridge .
- The reversible oil pump makes the gearbox suitable for use with right hand or left hand rotation engine .

Options

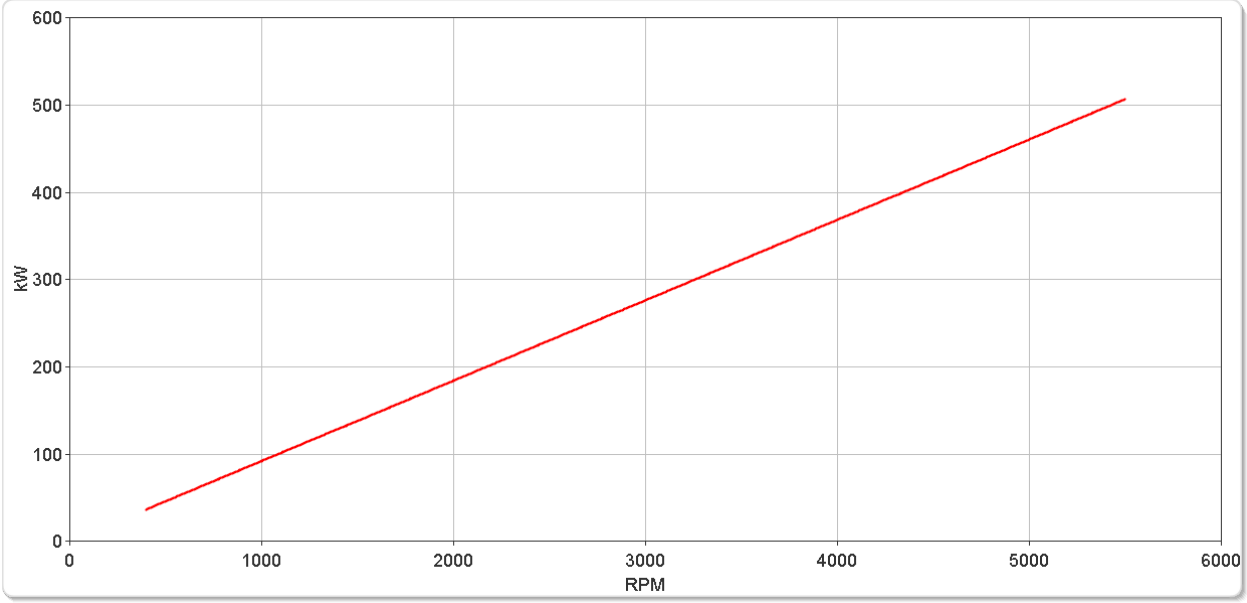
- Engine-matched dual stage coupling .
- SAE 3 bell housings .
- Oil cooler .
- Propeller shaft flange .
- Control cable bracket for mounting of push-pull cable to the control lever .
- Electric clutch control available (12 VDC) .
- Classification by all major Classification Societies on request .

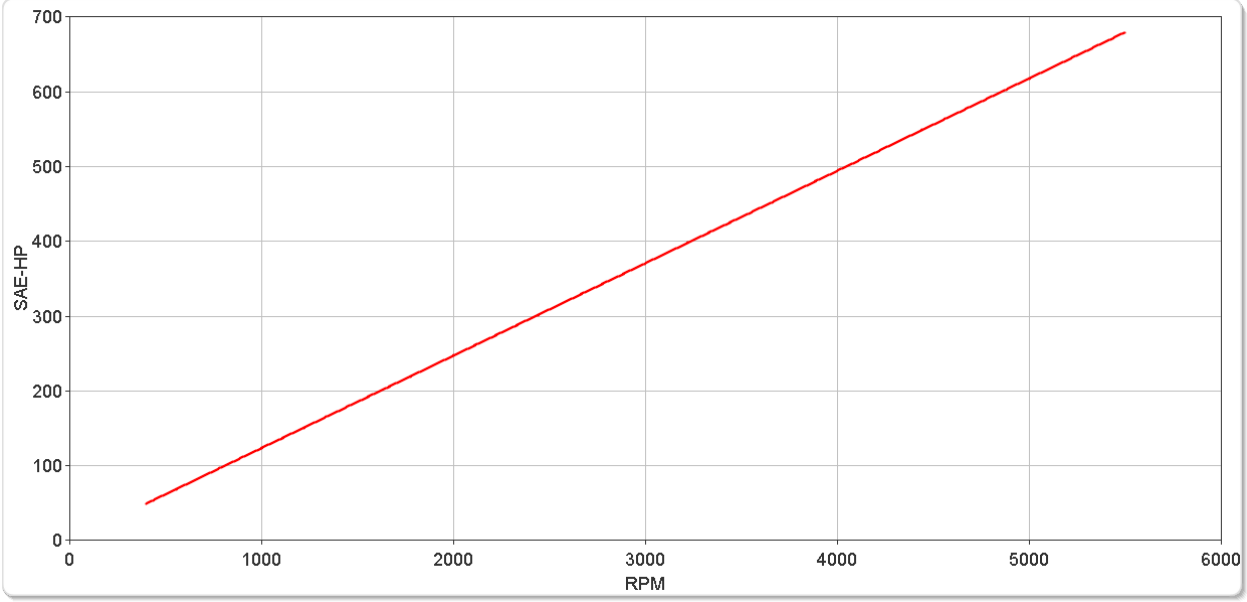
ZF 88 C
Ratings

Pleasure Duty

RATIOS		MAX. TORQUE		POWER/RPM		INPUT POWER CAPACITY						MAX. RPM
'A' Pos	'B' Pos	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
						2800 rpm		3000 rpm		3300 rpm		
1.000	1.031	880	649	0.0921	0.1236	258	346	276	371	304	408	5500

'A' POS = continuous running position (normally AHEAD). 'B' POS = reverse position.
For ZF 45 C, ZF 45 IV, ZF 45-1 IV, ZF 63 C and ZF 88 C - Full power in 'A' POS only, 'B' POS for docking and low speed maneuvering.





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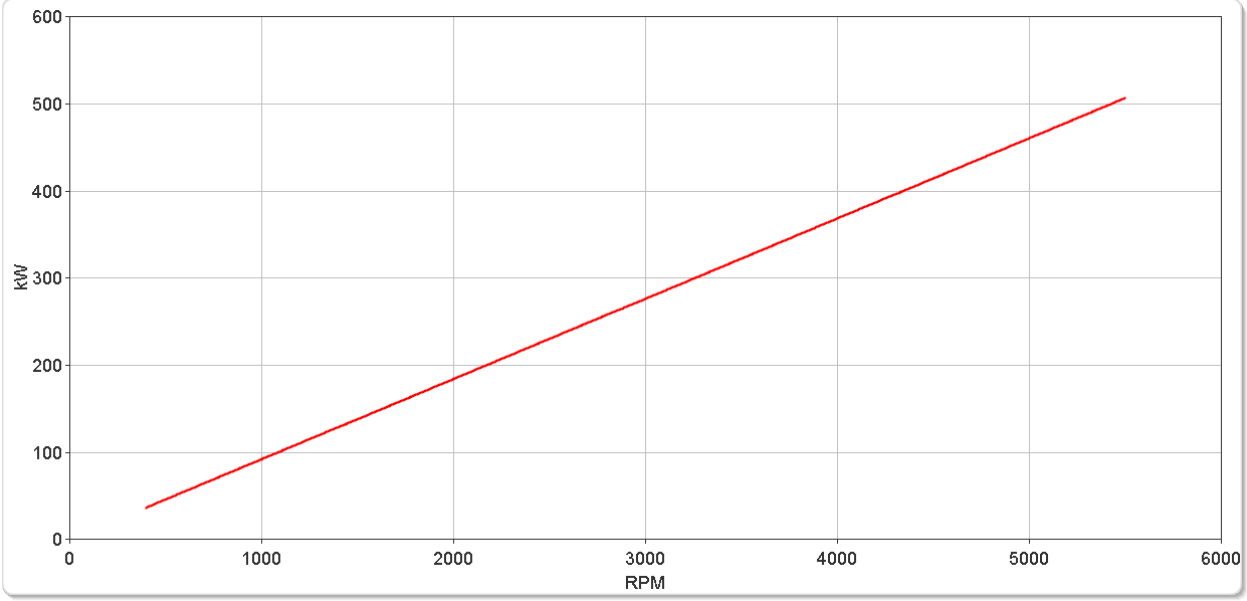
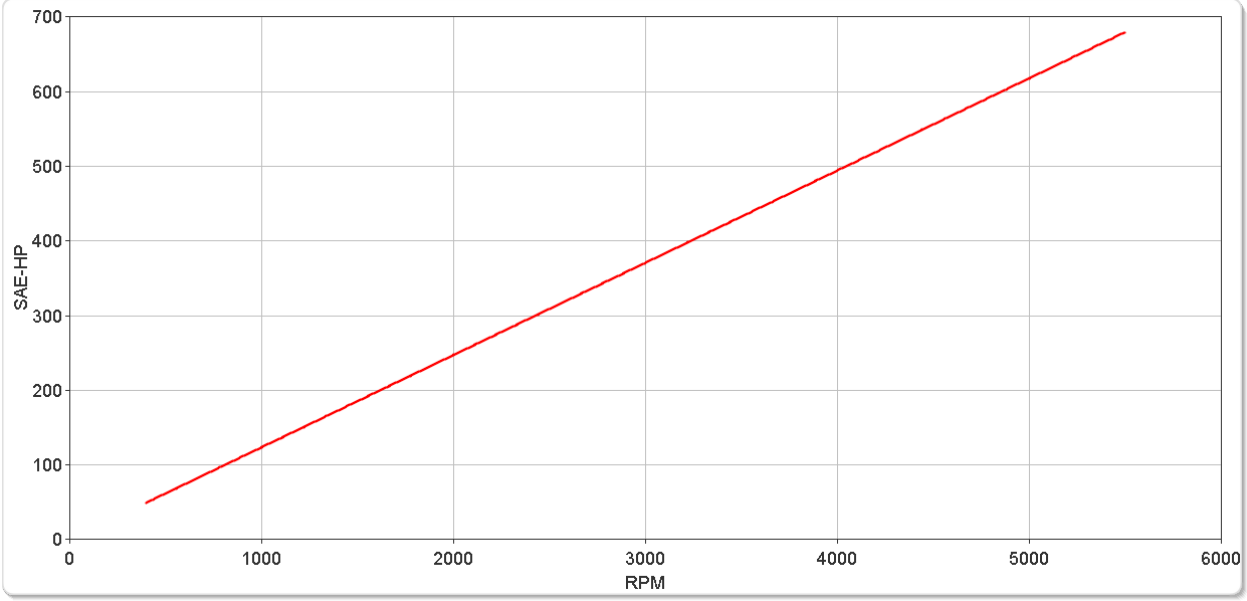
ZF 88 C
Ratings

Pleasure Duty Gasoline

RATIOS		MAX. TORQUE		POWER/RPM		INPUT POWER CAPACITY						MAX. RPM
'A' Pos	'B' Pos	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
						4000 rpm		4400 rpm		4800 rpm		
1.000	1.031	880	649	0.0921	0.1236	369	494	405	544	442	593	5500

'A' POS = continuous running position (normally AHEAD). 'B' POS = reverse position.
For ZF 45 C, ZF 45 IV, ZF 45-1 IV, ZF 63 C and ZF 88 C - Full power in 'A' POS only, 'B' POS for docking and low speed maneuvering.





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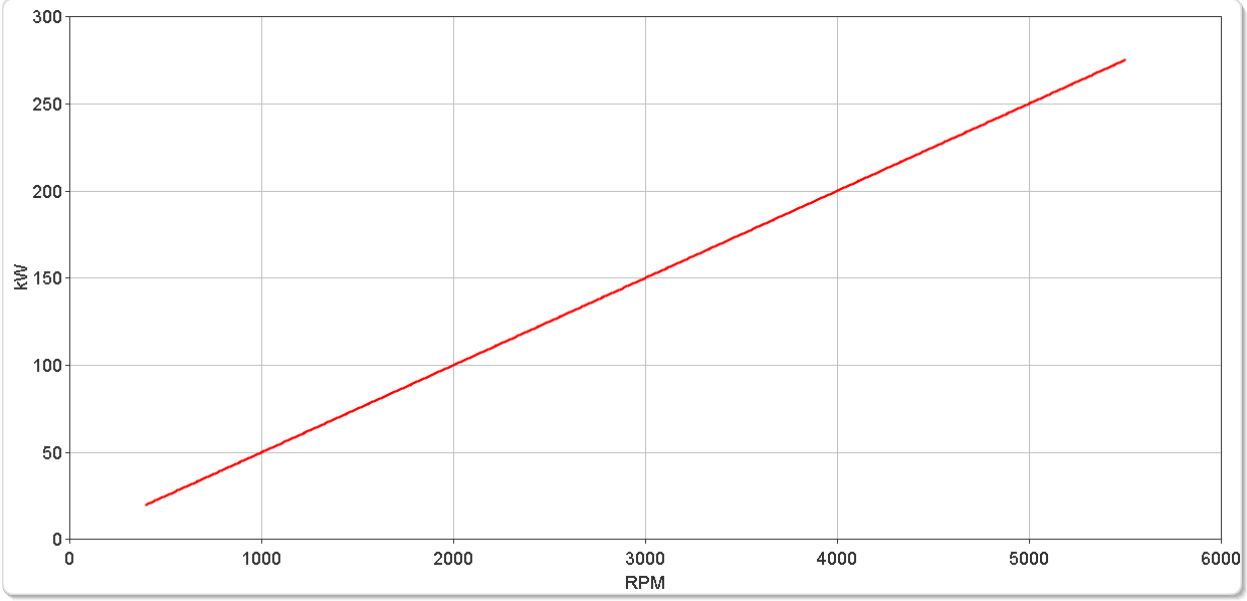
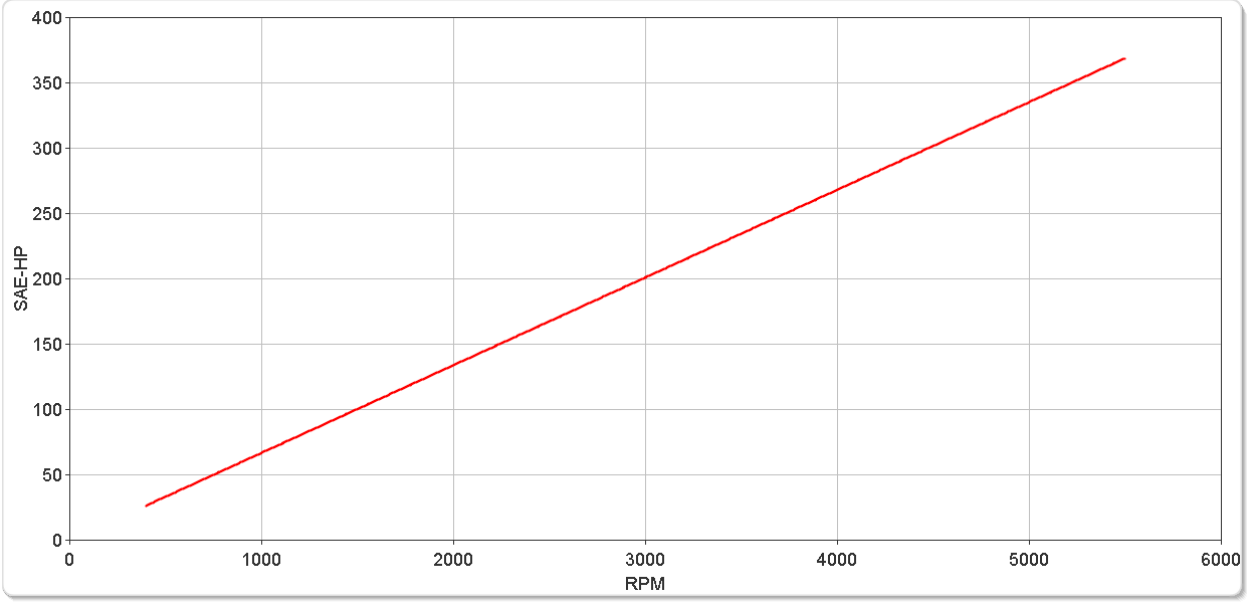
ZF 88 C
Ratings

Light Duty

RATIOS		MAX. TORQUE		POWER/RPM		INPUT POWER CAPACITY						MAX. RPM
'A' Pos	'B' Pos	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	
						2100 rpm		2500 rpm		2800 rpm		
1.000	1.031	478	353	0.0501	0.0671	105	141	125	168	140	188	5500

'A' POS = continuous running position (normally AHEAD). 'B' POS = reverse position.
For ZF 45 C, ZF 45 IV, ZF 45-1 IV, ZF 63 C and ZF 88 C - Full power in 'A' POS only, 'B' POS for docking and low speed maneuvering.





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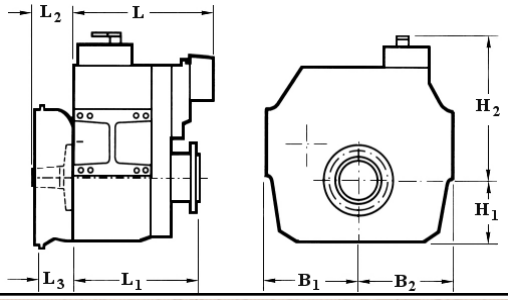
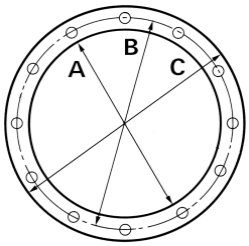
ZF 88 C
Dimensions



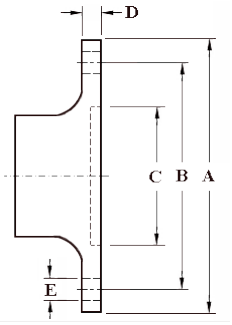
mm (inches)									
A	B_1	B_2	H_1	H_2	L	L_1	L_2	L_3	Bell Hsg.
-	136 (5.33)	131 (5.16)	145 (5.71)	198 (7.80)	-	267 (10.5)	64.5 (2.54)	-	B/W
Weight kg (lb)					Oil Capacity Litre (US qt)				
32.0 (70.0)					2.00 (2.10)				

SAE Bell Housing Dimensions



SAE No.	A		B		C		Bolt Holes		
							No.	Diameter	
	mm	in	mm	in	mm	in		mm	in
3	409.58	16.125	428.63	16.875	450.85	17.75	12	10.32	13/32

Output Coupling Dimensions



A		B		C		D		Bolt Holes		
								No.	Diameter (E)	
mm	in	mm	in	mm	in	mm	in		mm	in
127	5.00	108	4.25	63.5	2.50	10.0	0.39	4	11.5	0.45

Refer to the Installation Drawing for detail.

Duty Definitions

PLEASURE DUTY DEFINITION	Highly intermittent operation with very large variations in engine speed and power
Average engine operating hours limit:	500 hours/year 300 hours/year for mechanical gearboxes
Typical hull forms:	Planing.
Typical applications:	Private, non-commercial, non-charter sport/leisure activities.
LIGHT DUTY DEFINITION	Intermittent operation with large variations in engine speed and power
Average engine operating hours limit:	2500 hours/year (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).
Typical hull forms:	Planing and semi-displacement.
Typical applications:	Private and charter, sport/leisure activities, naval and police activities.

Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.
Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine.
These ratings allow full power through forward and reverse gear trains, unless otherwise stated.
Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.
Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.
NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.